

Monday, December 19, 2016 12:45:27 PM

Page 1

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Work Order ID 154678***154678***

Page 2

Monday, December 19, 2016 12:45:27 PM

Item ID: D2856-400-720

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Abrasion Strip 4" X 7.20"

Start Date: 12/19/2016 Start Qty: 100.00

100

Cust Item ID:

Required Date: 12/22/2016 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

1.67

Quality Control

DAS
21
9-88

DEC 20 2016

DEC 20 2016

Picklist Print

Monday, December 19, 2016 12:45:31 PM

Page 1

Work Order ID: 154678

154678

Parent Item: D2856-400-720

D2856-400-720

Parent Item Name: Abrasion Strip 4" X 7.20"

Start Date: 12/19/2016

Required Date: 12/22/2016

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 10.11.02 as per revA DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2856-400

Manufactured

No

f

323.8589

63.15789

D2856-400

Abrasion Strip 4" Wide (Per Foot)

Location

Loc Qty

Loc Code

ST418

323.8588853

146265

107.858885

152590

216

cut at 7.20" long

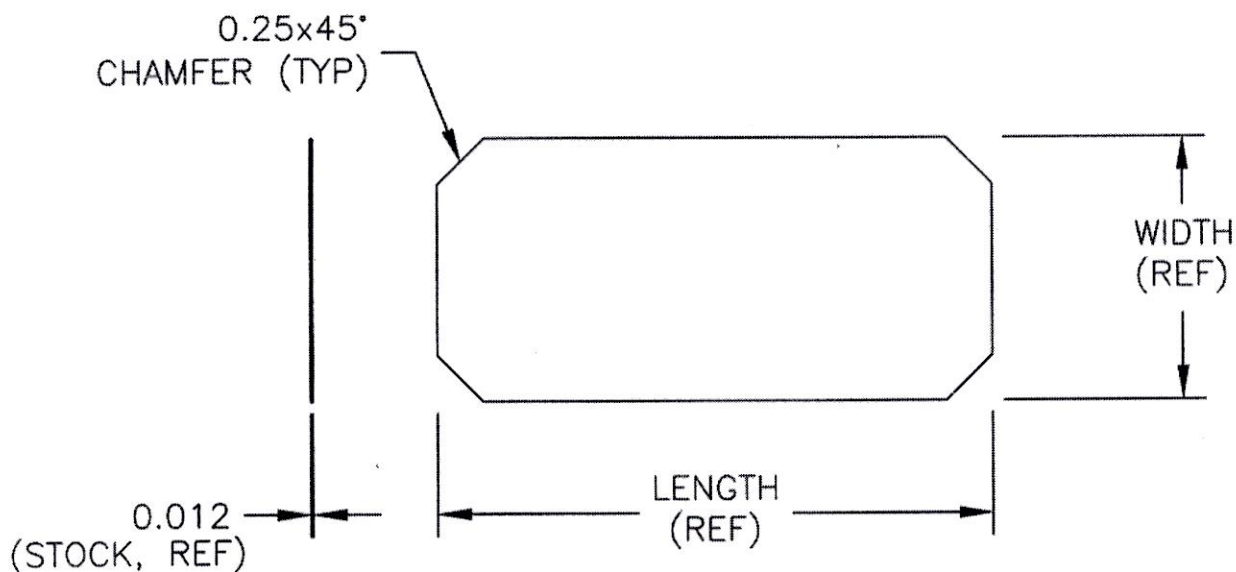
B146265
Sp/6-12/19



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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NO. 154678 M/S
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